

# Vehicle Propulsion Systems

## Lecture 9

### Fuel Cell Vehicles

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## Outline

### Repetition

Fuel Cell Basics  
Fuel Cell Basics  
Fuel Cell Types

### Fuel Cell Modeling

### Reformers

### Practical aspects

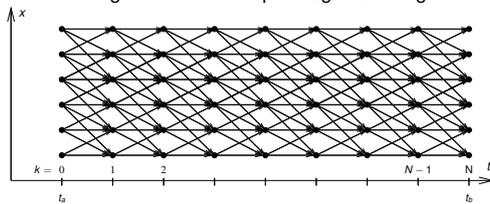
## Deterministic Dynamic Programming – Basic algorithm

$$J(x_0) = g_N(x_N) + \sum_{k=0}^{N-1} g_k(x_k, u_k)$$

$$x_{k+1} = f_k(x_k, u_k)$$

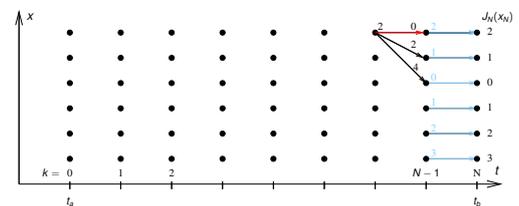
Algorithm idea:

Start at the end and proceed backward in time to evaluate the optimal cost-to-go and the corresponding control signal

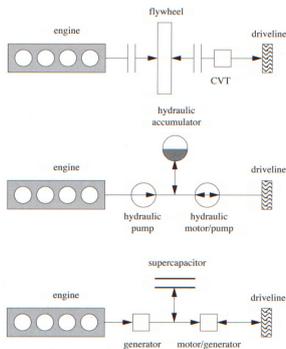


## Deterministic Dynamic Programming – Basic Algorithm

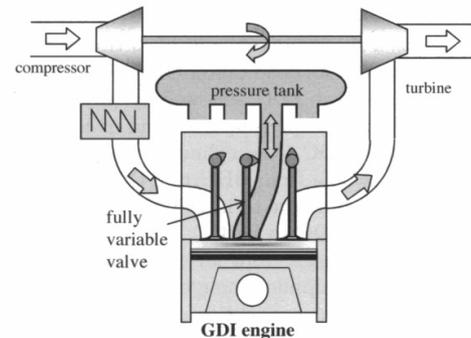
Graphical illustration of the solution procedure



## Examples of Short Term Storage Systems

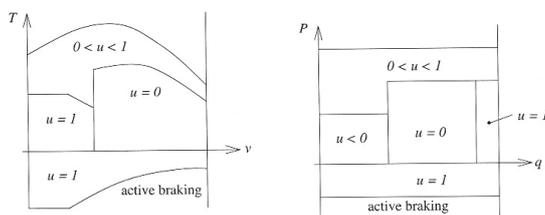


## Pneumatic Hybrid Engine System



## Heuristic Control Approaches

- ▶ Parallel hybrid vehicle (electric assist)



- ▶ Determine control output as function of some selected state variables:  
vehicle speed, engine speed, state of charge, power demand, motor speed, temperature, vehicle acceleration, torque demand

## ECMS – Equivalent Consumption Minimization Strategy

- ▶  $\mu_0$  depends on the (soft) constraint

$$\mu_0 = \frac{\partial}{\partial q(t_f)} \phi(q(t_f)) = \text{/special case/} = -w$$

- ▶ Different efficiencies

$$\mu_0 = \frac{\partial}{\partial q(t_f)} \phi(q(t_f)) = \begin{cases} -w_{dis}, & q(t_f) > q(0) \\ -w_{chg}, & q(t_f) < q(0) \end{cases}$$

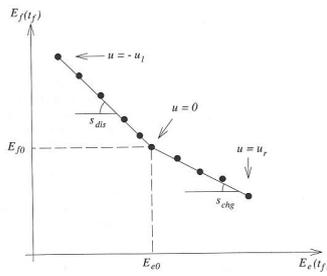
- ▶ Introduce equivalence factor (scaling) by studying battery and fuel power

$$s(t) = -\mu(t) \frac{H_{LHV}}{V_b Q_{max}}$$

ECMS – Equivalent Consumption Minimization Strategy

## Determining Equivalence Factors II

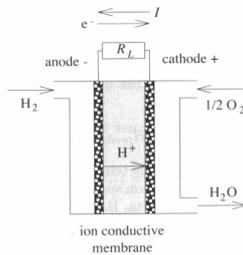
- ▶ Collecting battery and fuel energy data from test runs with constant  $u$  gives a graph



- ▶ Slopes determine  $s_{dis}$  and  $s_{chg}$

## Fuel Cell Basic Principles

- ▶ Convert fuel directly to electrical energy
- ▶ Let an ion pass from an anode to a cathode
- ▶ Take out electrical work from the electrons



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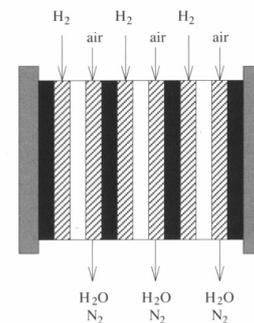
Fuel Cell Modeling

Reformers

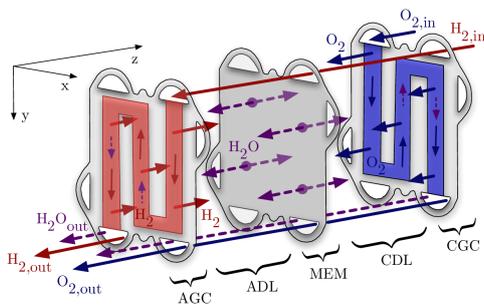
Practical aspects

## Fuel Cell Stack

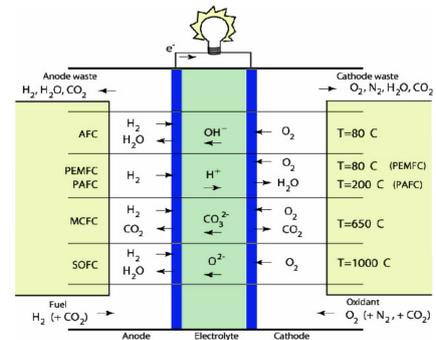
- ▶ The voltage out from one cell is just below 1 V.
- ▶ Fuel cells are stacked.



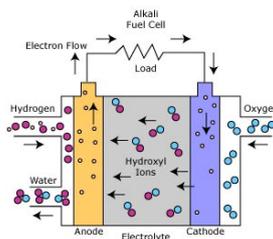
## Components in a Fuel Cell Stack



## Overview of Different Fuel Cell Technologies



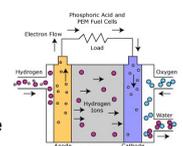
## AFC – Alkaline Fuel cell



- ▶ Among the most efficient fuel cells 70%
- ▶ Low temperature 65-220°C
  - ▶ Quick start, fast dynamics
  - ▶ No co-generation
- ▶ Sensitive to poisoning

## PEMFC – Proton Exchange Membrane Fuel Cell

- ▶ relatively high-power density characteristic
- ▶ operating temperature, less than 100°C, which allows rapid start-up
- ▶ rapidly change power output, top candidate for automotive power applications
- ▶ other advantages relates to the electrolyte being a solid material, compared to a liquid
- ▶ disadvantages of the PEMFC for some applications, operating temperature is low
- ▶ The electrolyte is required to be saturated with water to operate optimally, careful control of the moisture of the anode and cathode streams is important



- ▶ Basic operation
  - ▶ Anode Reaction:  $CH_3OH + H_2O \Rightarrow CO_2 + 6H^+ + 6e^-$
  - ▶ Cathode Reaction:  $3/2O_2 + 6H^+ + 6e^- \Rightarrow 3H_2O$
  - ▶ Overall Cell Reaction:  $CH_3OH + 3/2O_2 \Rightarrow CO_2 + 2H_2O$
- ▶ Main advantage, does not
- ▶ Applications outside automotive
  - battery replacements
  - small light weight
- ▶ Low temperature
- ▶ Toxicity a problem

- ▶ Other fuel cell types are
  - ▶ MCFC – Molten Carbonate Fuel Cell
  - ▶ PAFC – Phosphoric Acid Fuel Cell
  - ▶ SOFC – Solid Oxide Fuel Cells
- ▶ Hotter cells, slower, more difficult to control
- ▶ Power generation through co-generation

Hydrogen Fuel Storage

- ▶ Hydrogen storage is problematic - Challenging task.
- ▶ Some examples of different options.
  - ▶ High pressure bottles
  - ▶ Liquid phase – Cryogenic storage, -253°C.
  - ▶ Metal hydride
  - ▶ Sodium borohydride  $NaBH_4$

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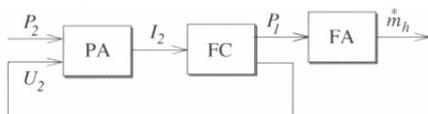
Fuel Cell Modeling

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Quasistatic Modeling of a Fuel Cell

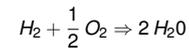
- ▶ Causality diagram



- ▶ Power amplifier (Current controller)
- ▶ Fuel amplifier (Fuel controller)
- ▶ Standard modeling approach

Fuel Cell Thermodynamics

- ▶ Starting point reaction equation



- ▶ Open system energy – Enthalpy H

$$H = U + pV$$

- ▶ Reversible energy – Gibbs free energy G

$$G = H + TS$$

- ▶ Open circuit cell voltages

$$U_{rev} = -\frac{\Delta G}{n_e F}, \quad U_{id} = -\frac{\Delta H}{n_e F}, \quad U_{rev} = \eta_{id} U_{id}$$

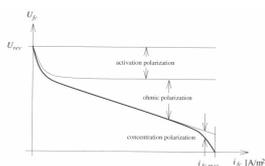
F – Faradays constant ( $F = q N_0$ )

- ▶ Under load

$$P_l = i_{fc}(t)(U_{id} - U_{fc}(t))$$

Fuel Cell Performance – Polarization curve

- ▶ Polarization curve of a fuel cell  
 Relating current density  $i_{fc}(t) = I_{fc}(t)/A_{fc}$ , and cell voltage  $U_{fc}(t)$



Curve for one operating condition

- ▶ Fundamentally different compared to combustion engine/electrical motor
- ▶ Excellent part load behavior
  - When considering only the cell

Single Cell Modeling

- ▶ Fuel cell voltage

$$U_{fc}(t) = U_{rev}(t) - U_{act}(t) - U_{ohm}(t) - U_{conc}(t)$$

- ▶ Activation energy – Get the reactions going  
 Semi-empirical Tafel equation

$$U_{act}(t) = c_0 + c_1 \ln(i_{fc}(t)), \text{ or } U_{act}(t) = \dots$$

- ▶ Ohmic – Resistance to flow of ions in the cell

$$U_{ohm}(t) = i_{fc}(t) \tilde{R}_{fc}$$

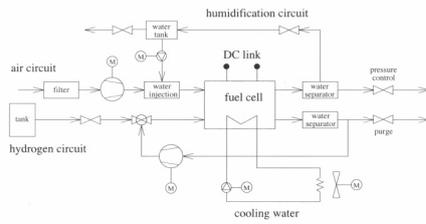
- ▶ Concentration, change in concentration of the reactants at the electrodes

$$U_{conc}(t) = c_2 \cdot i_{fc}(t)^{\alpha_3}, \text{ or } U_{conc} = \dots$$



## Fuel Cell System Modeling

- ▶ A complete fuel cell system



- ▶ Power at the stack with  $N$  cells

$$P_{st}(t) = I_{fc}(t) U_{fc}(t) N$$

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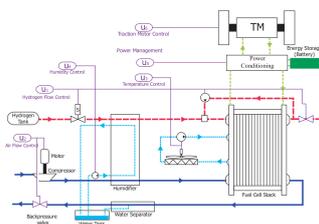
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## Fuel Cell HEV – Short Term Storage



Short term storage

1. Recuperation
2. FC has long time constants

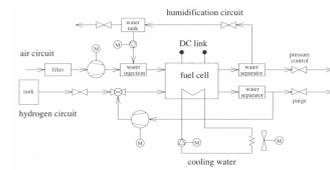
## Fuel Cell System Modeling

- ▶ Describe all subsystems with models

$$P_2(t) = P_{st}(t) - P_{aux}(t)$$

$$P_{aux} = P_0 + P_{em}(t) + P_{ahp}(t) + P_{hp}(t) + P_{cl}(t) + P_{cf}(t)$$

em – electric motor, ahp – humidifier pump, hp – hydrogen recirculation pump, cl – coolant pump, cf – cooling fan.

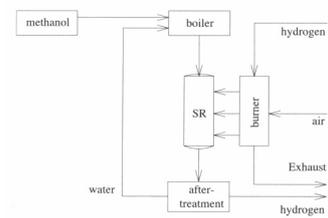
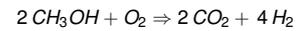


- ▶ Submodels for:

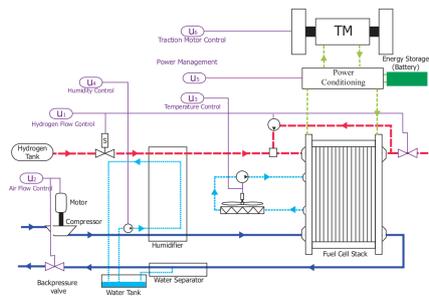
Hydrogen circuit, air circuit, water circuit, and coolant circuit

## Reformers

- ▶ Fuel cells need hydrogen – Generate it on-board  
 – Steam reforming of methanol.



## Fuel Cell Vehicles



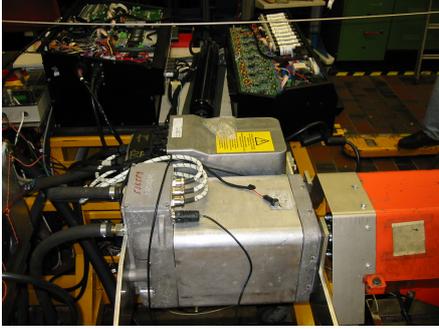
## Fuel Cell Vehicle

The Hy.Power vehicle, going over a mountain pass in Switzerland in 2002.



- ▶ Technology demonstrator
- ▶ Lower oxygen contents, 2005 m
- ▶ Cold weather

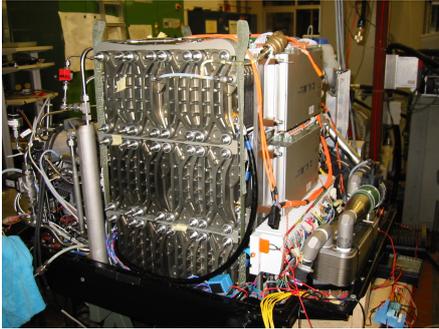
Components – Electric Motor



Components – Fuel Supply and Fuel Cell Stack



Components – Fuel Cell Stack and Heat Exchanger



Components – Fuel Cell Stack, Controller and Heat exchanger



Components – Power Electronics and Super Caps

